



NO27-1400H Data sheet

thin non-oriented electrical steel

The Hi-Lite grade NO27-1400H fulfils all requirements in the standards EN 10303:2015 and IEC 60404-8-8:2017. In many cases the minimum / maximum properties are better than those of the grades with the same nominal thickness in these standards.

Magnetic properties

	Min / Max values	Typical values
Specific total loss at 1.0 T and 50 Hz	-	0.95 W/kg
Specific total loss at 1.5 T and 50 Hz	-	2.20 W/kg
Specific total loss at 1.5 T and 200 Hz	Max 12.7 W/kg	11.8 W/kg
Specific total loss at 1.0 T and 400 Hz	Max 14.0 W/kg	13.1 W/kg
Specific total loss at 1.5 T and 400 Hz	Max 33.2 W/kg	31.0 W/kg
Specific total loss at 1.0 T and 700 Hz	Max 32.5 W/kg	30.1 W/kg
Specific total loss at 1.0 T and 1000 Hz	Max 55.4 W/kg	52.2 W/kg
Specific total loss at 1.0 T and 2500 Hz	-	233 W/kg
Peak magnetic polarisation at 2500 A/m and 50 Hz	1.54 T	1.56 T
Peak magnetic polarisation at 5000 A/m and 50 Hz	1.63 T	1.65 T
Peak magnetic polarisation at 10000 A/m and 50 Hz	1.75 T	1.77 T

Guaranteed values for losses are maximum total specific losses and guaranteed values for magnetic polarisations are minimum peak polarisations

Physical and mechanical properties

Nominal thickness 0.27 mm
Density (assumed) 7.60 kg/dm³

	Min / Max values	Typical values
Electrical resistivity at 23 °C	-	59 μΩ·cm
Thermal conductivity at 23 °C	-	21 W/(m·K)
Thermal expansion 0-100 °C	-	12·10 ⁻⁶ /°C
Yield strength R _{p0.2}	Min 420 MPa	445 MPa
Tensile strength R _m	Min 520 MPa	545 MPa
Elongation at fracture A ₈₀	Min 12 %	17 %
Young's modulus	-	185 GPa

Values for the yield strength, tensile strength and Young's modulus are given for the rolling direction. Corresponding values for the transverse direction are approximately 2 % higher.

For more information and contact:
www.hi-lite.se
www.tatasteeleurope.com
sales@sura.se



NO27-1400H Data sheet

thin non-oriented electrical steel

Typical specific total loss

J _{peak} (T)	Typical specific total loss (W/kg)								
	50 Hz	100 Hz	200 Hz	400 Hz	700 Hz	1000 Hz	2500 Hz	5000 Hz	10000 Hz
0.1	0.01	0.04	0.09	0.19	0.43	0.77	3.31	10.0	30.0
0.2	0.07	0.14	0.31	0.77	1.68	2.87	12.0	34.2	101
0.3	0.13	0.29	0.65	1.61	3.54	5.93	24.7	70.2	209
0.4	0.21	0.48	1.08	2.67	5.91	9.95	41.0	118	353
0.5	0.30	0.68	1.59	3.93	8.76	14.7	61.0	177	
0.6	0.41	0.93	2.16	5.37	12.0	20.3	84.9	251	
0.7	0.52	1.19	2.81	6.99	15.7	26.7	113	343	
0.8	0.65	1.50	3.49	8.78	19.9	34.0	146		
0.9	0.80	1.81	4.27	10.7	24.5	42.1	185		
1.0	0.95	2.14	5.09	13.1	30.1	52.2	233		
1.1	1.12	2.52	6.04	15.6	36.1	63.0	289		
1.2	1.33	2.97	7.10	18.4	42.8	75.3	354		
1.3	1.58	3.51	8.38	21.9	50.6	89.5			
1.4	1.87	4.25	10.1	26.2	60.3	107			
1.5	2.20	4.95	11.8	31.0	71.4	126			
1.6	2.52	5.61	13.4	35.4	82.0	146			
1.7	2.80	6.25							
1.8	3.10	6.85							
1.9	3.48	7.66							

Typical peak magnetic polarisation (magnetisation curve)

H _{peak} (A/m)	Typical peak magnetic polarisation, J _{peak} (T)								
	50 Hz	100 Hz	200 Hz	400 Hz	700 Hz	1000 Hz	2500 Hz	5000 Hz	10000 Hz
20	0.062	0.060	0.054	0.058	0.055	0.051	0.036	0.024	0.017
30	0.16	0.14	0.13	0.11	0.090	0.080	0.050	0.040	0.020
50	0.52	0.49	0.42	0.32	0.23	0.18	0.110	0.070	0.040
70	0.76	0.74	0.69	0.56	0.41	0.33	0.17	0.11	0.070
100	0.98	0.97	0.94	0.89	0.71	0.58	0.30	0.19	0.11
150	1.16	1.16	1.14	1.13	1.08	0.93	0.54	0.34	0.20
200	1.25	1.25	1.25	1.24	1.23	1.20	0.74	0.49	0.31
400	1.37	1.37	1.37	1.37	1.36	1.35	1.21	0.89	0.60
800	1.44	1.44	1.44	1.44	1.44	1.44	1.38		
1500	1.50	1.50	1.50	1.50	1.50	1.50			
2500	1.56	1.56	1.56	1.56	1.56	1.56			
5000	1.65	1.65	1.65	1.65	1.65	1.65			
7500	1.72	1.72							
10000	1.77	1.77							
20000	1.89	1.89							

For more information and contact:

www.hi-lite.se
www.tatasteeleurope.com
sales@sura.se

TATA STEEL

The information and data in this data sheet is accurate to the best of Surahammars Bruk's knowledge but are intended for general information only. Surahammars Bruk and its businesses accept no liability for errors or information which is found to be misleading.