

## NO18-1160H Data sheet

### thin non-oriented electrical steel

The Hi-Lite grade NO18-1160H is made according to the standards EN 10303:2015 and IEC 60404-8-8:2017, although the nominal thickness of this grade does not appear in anyone of these standards.

#### Magnetic properties

|   | Min / Max values | Typical values |
|---|------------------|----------------|
| Specific total loss at 1.0 T and 50 Hz            | -                | 0.83 W/kg      |
| Specific total loss at 1.5 T and 50 Hz            | -                | 2.12 W/kg      |
| Specific total loss at 1.0 T and 400 Hz           | Max 11.6 W/kg    | 10.6 W/kg      |
| Specific total loss at 1.5 T and 400 Hz           | 29.2             | 26.9 W/kg      |
| Specific total loss at 1.0 T and 700 Hz           | 25.5             | 23.5 W/kg      |
| Specific total loss at 1.0 T and 2500 Hz          | -                | 157 W/kg       |
| Peak magnetic polarisation at 2500 A/m and 50 Hz  | Min 1.51 T       | 1.54 T         |
| Peak magnetic polarisation at 5000 A/m and 50 Hz  | Min 1.61 T       | 1.64 T         |
| Peak magnetic polarisation at 10000 A/m and 50 Hz | Min 1.74 T       | 1.76 T         |
| Relative peak permeability at 1.5 T and 50 Hz     | -                | 700            |
| Relative peak permeability at 1.0 T and 400 Hz    | -                | 7970           |

Guaranteed values for losses are maximum total specific losses and guaranteed values for magnetic polarisations are minimum peak polarisations

#### Physical and mechanical properties

Nominal thickness 0.18 mm

Density (assumed) 7.60 kg/dm<sup>3</sup>

|  | Min / Max values | Typical values          |
|--|------------------|-------------------------|
| Electrical resistivity at 23 °C        | -                | 59 µΩ·cm                |
| Thermal conductivity at 23 °C          | -                | 21 W/(m·K)              |
| Thermal expansion 0-100 °C             | -                | 12·10 <sup>-6</sup> /°C |
| Yield strength R <sub>p0.2</sub>       | Min 395 MPa      | 445 MPa                 |
| Tensile strength R <sub>m</sub>        | Min 495 MPa      | 535 MPa                 |
| Elongation at fracture A <sub>80</sub> | Min 12 %         | 17 %                    |
| Young's modulus                        | -                | 185 GPa                 |

Values for the yield strength, tensile strength and Young's modulus are given for the rolling direction. Corresponding values for the transverse direction are approximately 2 % higher.

For more information and contact:

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### Typical specific total loss

| J <sub>peak</sub><br>(T) | Typical specific total loss (W/kg) |        |        |        |        |         |         |         |          |
|--------------------------|------------------------------------|--------|--------|--------|--------|---------|---------|---------|----------|
|                          | 50 Hz                              | 100 Hz | 200 Hz | 400 Hz | 700 Hz | 1000 Hz | 2500 Hz | 5000 Hz | 10000 Hz |
| 0.1                      | 0.02                               | 0.03   | 0.07   | 0.16   | 0.34   | 0.57    | 2.15    | 7.02    | 21.4     |
| 0.2                      | 0.06                               | 0.12   | 0.27   | 0.63   | 1.34   | 2.21    | 8.39    | 24.9    | 73.8     |
| 0.3                      | 0.12                               | 0.25   | 0.57   | 1.31   | 2.82   | 4.64    | 17.9    | 51.4    | 153      |
| 0.4                      | 0.18                               | 0.41   | 0.92   | 2.18   | 4.72   | 7.75    | 29.9    | 85.8    | 256      |
| 0.5                      | 0.26                               | 0.58   | 1.35   | 3.19   | 6.96   | 11.5    | 44.4    | 128     | 383      |
| 0.6                      | 0.34                               | 0.78   | 1.83   | 4.35   | 9.55   | 15.8    | 61.4    | 178     |          |
| 0.7                      | 0.44                               | 1.00   | 2.34   | 5.65   | 12.5   | 20.7    | 80.9    | 237     |          |
| 0.8                      | 0.56                               | 1.24   | 2.94   | 7.13   | 15.7   | 26.2    | 103     | 305     |          |
| 0.9                      | 0.68                               | 1.52   | 3.61   | 8.77   | 19.4   | 31.8    | 128     |         |          |
| 1.0                      | 0.83                               | 1.84   | 4.33   | 10.6   | 23.5   | 39.2    | 157     |         |          |
| 1.1                      | 1.01                               | 2.19   | 5.14   | 12.8   | 28.0   | 46.8    | 190     |         |          |
| 1.2                      | 1.21                               | 2.64   | 6.21   | 15.2   | 33.3   | 55.7    | 228     |         |          |
| 1.3                      | 1.47                               | 3.17   | 7.40   | 18.4   | 40.0   | 66.6    | 273     |         |          |
| 1.4                      | 1.78                               | 3.91   | 8.95   | 22.5   | 48.3   | 80.3    | 327     |         |          |
| 1.5                      | 2.12                               | 4.63   | 10.7   | 26.9   | 57.4   | 95.5    |         |         |          |
| 1.6                      | 2.43                               | 5.24   | 12.2   | 30.6   | 65.9   | 110     |         |         |          |
| 1.7                      | 2.71                               | 5.78   |        |        |        |         |         |         |          |
| 1.8                      | 3.06                               | 6.41   |        |        |        |         |         |         |          |
| 1.9                      | 3.52                               | 7.35   |        |        |        |         |         |         |          |

### Typical peak magnetic polarisation (magnetisation curve)

| H <sub>peak</sub><br>(A/m) | Typical peak magnetic polarisation, J <sub>peak</sub> (T) |        |        |        |        |         |         |         |          |
|----------------------------|---|--------|--------|--------|--------|---------|---------|---------|----------|
|                            | 50 Hz   | 100 Hz | 200 Hz | 400 Hz | 700 Hz | 1000 Hz | 2500 Hz | 5000 Hz | 10000 Hz |
| 20                         | 0.065   | 0.063  | 0.064  | 0.064  | 0.061  | 0.061   | 0.059   | 0.047   | 0.044    |
| 30                         | 0.18  | 0.17   | 0.17   | 0.17   | 0.15   | 0.14    | 0.12    | 0.07    | 0.056    |
| 50                         | 0.58  | 0.57   | 0.54   | 0.44   | 0.34   | 0.28    | 0.18    | 0.12    | 0.08     |
| 70                         | 0.83  | 0.83   | 0.80   | 0.76   | 0.65   | 0.53    | 0.29    | 0.18    | 0.11     |
| 100                        | 1.03  | 1.03   | 1.02   | 1.00   | 0.97   | 0.92    | 0.53    | 0.32    | 0.20     |
| 150                        | 1.18  | 1.18   | 1.17   | 1.17   | 1.16   | 1.15    | 0.93    | 0.60    | 0.36     |
| 200                        | 1.24  | 1.24   | 1.24   | 1.24   | 1.24   | 1.23    | 1.16    | 0.79    | 0.52     |
| 400                        | 1.36  | 1.36   | 1.36   | 1.36   | 1.36   | 1.36    | 1.33    | 1.18    | 0.97     |
| 800                        | 1.43  | 1.43   | 1.43   | 1.43   | 1.43   | 1.43    | 1.42    |         |          |
| 1500                       | 1.49  | 1.49   | 1.49   | 1.49   | 1.49   | 1.49    |         |         |          |
| 2500                       | 1.54  | 1.54   | 1.54   | 1.54   | 1.54   | 1.54    |         |         |          |
| 5000                       | 1.64  | 1.64   | 1.64   | 1.64   | 1.64   | 1.64    |         |         |          |
| 7500                       | 1.71  | 1.71   |        |        |        |         |         |         |          |
| 10000                      | 1.76  | 1.76   |        |        |        |         |         |         |          |
| 20000                      | 1.88  | 1.88   |        |        |        |         |         |         |          |

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