

Declaration of Performance
According to The Construction Products (Amendment etc)
(EU Exit) Regulation 2020 No 1359

Unique ID code: No. TSUK S355K2
Strip S355K2 / 1.0596

Harmonised Standard: **According to EN 10025-1**

Intended use: To be used in - welded, bolted and riveted structures

Manufacturer: Tata Steel UK Limited
Port Talbot
South Wales
SA13 2NG
Tel: +44 (0)1639 871111
Website : www.tatasteeleurope.com

UK Approved Body
LRQA Verification Ltd
1, Trinity Park, Bickenhill Lane, Birmingham B37 7ES.
Website : www.lrqa.com

System of AVCP: System of assessment and verification of constancy of performance of the product
System 2+

UK Approved Body LRQA Verification No 0038 performed the inspection of the manufacturing plant, factory production control, the continuous surveillance assessment and evaluation. The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued under the sole responsibility of Tata Steel UK limited.

Signed for on behalf of the manufacturer by:-

Date- Sept 2023

Richard Sidebottom
Director Mills, DSO & Technical
Port Talbot – South Wales
SA13 2NG -UK

Declared Performance

Essential characteristic	Performance		Harmonised technical specification
Tolerances on dimensions and shape	Dimensions	EN 10051	
Yield strength (transverse)	Nominal thickness (mm)	Values Min (MPa)	
	>	<=	
	-	16	355
Tensile strength (transverse)	Nominal thickness (mm)	Values (MPa)	
	>	<	min max
	-	3	510 680
	3	16	470 630
Elongation (transverse)	Nominal thickness (mm)	Values min (% , 80mm)	
	>	<=	
	-	1	12
	1	1.5	13
	1.5	2	15
	2	2.5	16
	2.5	3	17
	Nominal thickness (mm)	Values min (% , 5.65√s0)	
Impact strength (longitudinal)	3	16	22
	K2		40J at -20°C
Weldability CEV	Nominal thickness (mm)	Values max (%)	
	>	<=	
	-	16	0.45
Durability	Nominal thickness (mm)	Values max (%)	
	-	<=16	C:0.20 Si: 0.55 Mn: 1.60 P: 0.025 S: 0.025 Cu: 0.55

EN10025-1 2004

**UK
CA**

0038

Tata Steel
UK

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TSUK S355K2 0038/CPR/LRQ0954218/E

EN 10025-1 – 2004

Strip S355K2 / 1.0596

To be used in - welded, bolted and riveted structures

Tolerances on dimensions : Strip EN10051

Elongation :
Tensile Strength :
Yield Strength : EN10025-2
Impact Strength :
Weldability :
Durability :

Dangerous Substances : No Performance Determined

Declaration of Performance
(according to regulation EU No 305/2011)

Declared Performance

Unique ID
code

No. TSUK S355K2

Strip S355K2 / 1.0596

Harmonised
Standard

According to EN 10025-1

Intended Use

To be used in - welded, bolted and riveted structures

Manufacturer

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Tel: +44 (0)1639 871111
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Authorised
Representative

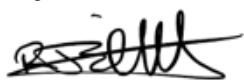
Simon Edwards – Head of Quality
Tata Steel NL
Wenckebachstraat 1 .
Velson Noord . 1951 JZ . NL . PO Box 10.000
IJmuiden 1970 . CA. NL

System of
AVCP

System of assessment and verification of constancy of
performance of the product
System 2+

Notified Body LRQA Verification B.V Inspection Services
No. 2814 performed the inspection of the manufacturing
plant, factory production control, the continuous surveillance
assessment and evaluation. The performance of the product
identified above is in conformity with the set of declared
performance/s. This declaration of performance is issued
under the sole responsibility of Tata Steel UK limited

Signed for on behalf of the manufacturer by:-



Date- Sept 2023

Richard Sidebottom
Director Mills, DSO & Technical
Port Talbot – South Wales
SA13 2NG -UK

Essential characteristic	Performance		Harmonised technical specification
Tolerances on dimensions and shape	Dimensions	EN 10051	
Yield strength (transverse)	Nominal thickness (mm)	Values Min (MPa)	
	> 16	355	
Tensile strength (transverse)	Nominal thickness (mm)	Values (MPa)	
	> 3	min	max
	- 16	510	680
	3	470	630
Elongation (transverse)	Nominal thickness (mm)	Values min (% , 80mm)	
	> 1	12	
	1	1.5	13
	1.5	2	15
	2	2.5	16
	2.5	3	17
	Nominal thickness (mm)	Values min (% , 5.65√so)	
	3	16	22
Impact strength (longitudinal)	K2	40J at -20°C	
Weldability CEV	Nominal thickness (mm)	Values max (%)	
	> 16	0.45	
Durability	Nominal thickness (mm)	Values max (%)	
	- <=16	C:0.20 Si: 0.55 Mn: 1.60 P: 0.025 S: 0.025 Cu: 0.55	

EN10025-1 2004



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Tata Steel
UK

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TSUK S355K2 2814/CPR/LRQ0954218/E

EN 10025-1 – 2004

Strip S355K2 / 1.0596

To be used in - welded, bolted and riveted structures

Tolerances on dimensions : Strip EN10051

Elongation :

Tensile Strength :

Yield Strength :

Impact Strength :

Weldability :

Durability :

EN10025-2

Dangerous Substances : No Performance Determined