TATA STEEL

Declaration of Performance

(according to Regulation EU No 305/2011)

Unique ID code TST Celsius355NH [Grade S355NH / 1.0539]

Harmonised standard EN 10210-1:2006 - Hot finished structural hollow

sections of non-alloy and fine grain steels - Part 1: Technical delivery conditions (issued on the Official Journal of the European Union on 01/02/2007)

Intended use To be used in metal structures or in composite

> metal and concrete structures. This product is supplied with a specific inspection document 3.1 (according to EN 10204) that includes the full length non-destructive testing of the weld (as defined in table 2 of EN 10210-1). This product is suitable for being used as constituent product of a steel structure according to EN 1090. Table 1 of EN 1090-2:2018 requires a 3.1 inspection document for

structural steel above S275.

TATA STEEL UK LIMITED Manufacturer

Registered in England No. 2280000

Registered office: 18 Grosvenor Place, London,

Date 01/04/2024

SW1X 7HS. UK

Website: www.tatasteeleurope.com

Authorised

representative Simon Edwards - Technical Director (acting)

Tata Steel

Wenckebachstraat 1

Velsen Noord 1951 JZ NL

PO Box 10.000 IJmuiden 1970 CA NL

System of AVCP System of assessment and verification of constancy

of performance of the product System 2+ (FPC Certificate No: 0343/CPR/LRQ0840080/A)

Notified body Notified body No. 0343

> LRQA Nederland B.V. George Hintzenweg 77 3068 AX Rotterdam The Netherlands

Richard Sidebottom Director Mills, DSO & Technical

≤ 16 355 > 16 ≤ 40 345 > 40 ≤ 65 335 Nominal thickness Values (MPa) (mm) Tensile strength min max ≤ 65 630 Nominal thickness Values Elongation (mm) min (%)

Nominal thickness

(mm)

Essential

characteristic

Yield strenath

Table 1 - Essential characteristics and declared performances

Performance

Values Min (MPa)

40J at - 20°C

0.14 - 0.25

0.90 - 1.65

Mn

Harmonised

technical

specification

longitudinal 22 ≤ 65 20 transverse Nom. Impact Value Grade Thk. min. average (J) at Test Temp (°C) Impact strength (mm) (longitudinal)

NH

Nominal thickness Values EN 10210-1:2006 Weldability (mm) max (%)

≤ 65

(CEV) 0.43 ≤ 16 > 16 ≤ 65 0.45 Composition (cast) Nominal thickness (max. unless (mm) otherwise shown) С 0.20 Si

Ρ 0.035 0.030 S Nb 0.050 ٧ 0.12 Αl 0.020 min. ≤ 65 Τi 0.03 Durability Cr 0.30

Ni 0.50 Мо 0.10 0.35 Cu 0.020

> GF deoxidation (a) The product is suitable for hot dip galvanizing according to EN ISO 1461:2009 and fulfils the conditions of Category B of EN ISO 14713-2:2020

Round, square, Tolerances on rectangular and In accordance with dimensions and elliptical hollow EN 10210-2:2006 shape sections

Notes: (a) GF - Fully killed fine grain steel containing nitrogen binding elements





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FN 10210-1:2006

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Performance declared for the following essential characteristics:

Yield strength: 355 MPa (≤ 16 mm) Tensile strength: 470 – 630 MPa Elongation: 22% Impact strength: 40J at - 20°C

Weldability (CEV): 0.43% (≤ 16 mm) **Durability:** See Declaration of Performance

Tolerances on dimensions and shape: In accordance with

EN 10210-2:2006

Dangerous Substances: No Performance Determined (NPD)

TATA STEEL

Declaration of Performance

(according to The Construction Products (Amendment etc.) (EU Exit) Regulations 2020 No 1359)

Unique ID code TST Celsius355NH [Grade S355NH / 1.0539]

Designated standard EN 10210-1:2006 - Hot finished structural hollow

sections of non-alloy and fine grain steels - Part 1: Technical delivery conditions (issued on the Official Journal of the European Union on 01/02/2007)

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1090-2:2018 requires a 3.1 inspection document for structural steel above S275.

Manufacturer TATA STEEL UK LIMITED

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Website: www.tatasteeleurope.com

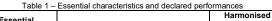
System of AVCP System of assessment and verification of constancy

of performance of the product System 2+ (FPC Certificate No: 0038/CPR/LRQ0840080/A)

Approved body Approved body No. 0038

LRQA Verification Limited 1 Trinity Park, Bickenhill Birmingham, B37 7ES

UK



Essential characteristic	Performance				technical specification
	Nominal thickness (mm)		Values Min (MPa)		
Yield strength Tensile strength	≤ 16		355		
	> 16 ≤ 40		345		
	> 40 ≤ 65		335		
	Nominal thickness (mm)		Values (MPa)		
			min	max	
	≤ 65		470	630	
Elongation	Nominal thickness (mm)		Values min (%)		
longitudinal	≤ 65		22		
transverse			20		
Impact strength (longitudinal)	Grade	Nom. Thk. (mm)	Impact Value min. average (J) at Test Temp (°C)		
	NH	≤ 65	40J at - 20°C		
Weldability (CEV)	Nominal thickness (mm)		Values max (%)		EN 10210-1:2006
	≤ 16		0.43		
	> 16 ≤ 65		0.45		
Durability	Nominal thickness (mm)		Composition (cast) (max. unless otherwise shown)		
	≤ 65		Mn 0.9 P 0.0 S 0.0 Nb 0.0 V 0.1	4 – 0.25 10 – 1.65 135 130 150 2 120 min. 13 10 10 10 10 15	
			GF deoxidation (a)		
	The product is suitat galvanizing accordin 1461:2009 and fulfils Category B of EN IS		ig to EN ISO s the conditions of		
Tolerances on dimensions and shape	rectang elliptica sec	square, ular and al hollow tions	EN 1021	ance with 0-2:2006	







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UK

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EN 10210-1:2006

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Performance declared for the following essential characteristics:

Yield strength: 355 MPa (≤ 16 mm)
Tensile strength: 470 – 630 MPa
Elongation: 22%
Impact strength: 40J at - 20°C
Weldability (CEV): 0.43% (≤ 16 mm)

Durability: See Declaration of performance

Tolerances on dimensions and shape: In accordance with

EN 10210-2:2006

Dangerous Substances: No Performance Determined (NPD)

